Keep pressing the TEST button and turn on the machine until is shows "33" on display.

Press the TEST button to select mode "02"

First, check if drive board and make sure the motor is running clockwise (falling)

If the drive board isn't doing this correctly, try to replace it

If the motor and drive board are working properly, check SW function of vend arm If the drive board works properly but the motor doesn't, try to replace the vend arm AC motor

Turn on DIPSW 3-8 for vend arm control mode

Turn on the machine and it will show "66" on the display

Press FREE PLAY button to make the vend arm descend

In vend arm control mode, plug bolts into the holes to prevent vend arm from falling during motor replacement

Remove AC motor cover

Remove capacity fixture under the middle panel of the cabinet

Remove nuts fixture on motor bracket

Move motor bracket and then remove chain from motor gear

Remove the motor assembly from middle panel

Loosen screws of the gear fixture on motor

Remove the gear

Remove screws fixture on motor bracket

Remove motor from bracket and then replace it